



Used when high accuracy of machining is needed.

**Standard accessories:**

- 1 set of outside hard solid jaws
- 1 set of inside hard solid jaws
- 1 wrench
- 1 set of mounting screws.

**Optional accessories:**

- 1 set of hard master jaws
- 1 set of soft solid jaws
- 1 set of soft 2-piece jaws (hard master+top soft jaw)

四爪自定心卡盘用于高精度的加工。

**标准配件:**

- 一套正爪
- 一套反爪
- 一个扳手
- 一套安装螺丝

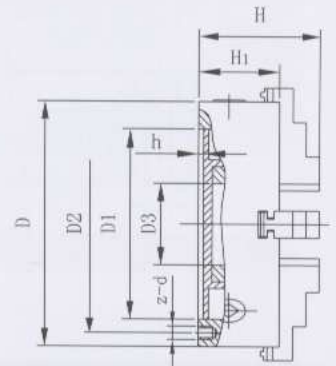
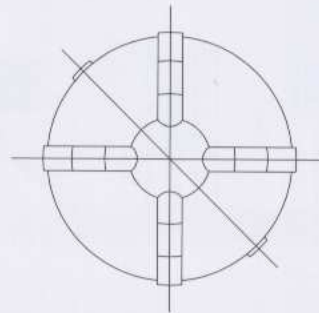
**可选配件:**

- 一套滑座
- 一套整体软爪
- 一套分离软爪 (滑座+软上爪)

## K12 SERIES 4-JAW SELF-CENTERING CHUCKS K12系列四爪自定心卡盘

FUEROA

K12短锥系列其连接尺寸同K110/0三爪短锥系列。  
K12 short taper series have the same mounting dimensions as K110/0 three-jaw short taper series.



### 规格表 SPECIFICATIONS

单位/UNIT: mm

| 卡盘尺寸 D<br>Chuck Size | D1  | D2  | D3  | H     | H1   | h | z-d   | 净重Kg<br>Net wt. | Code No. |
|----------------------|-----|-----|-----|-------|------|---|-------|-----------------|----------|
| 80                   | 55  | 66  | 16  | 66.5  | 50   | 4 | 3-M6  | 2               | K12-80   |
| 100                  | 72  | 84  | 22  | 74.5  | 53.5 | 3 | 3-M8  | 3               | K12-100  |
| 125                  | 95  | 108 | 30  | 84.5  | 58   | 4 | 3-M8  | 5               | K12-125  |
| 130                  | 100 | 115 | 30  | 86.5  | 60   | 5 | 3-M8  | 5.6             | K12-130  |
| 160                  | 130 | 142 | 45  | 94    | 65   | 5 | 3-M8  | 8.8             | K12-160  |
| 165                  | 130 | 145 | 45  | 94    | 65   | 5 | 3-M8  | 9.8             | K12-165  |
| 190                  | 155 | 172 | 55  | 105   | 75   | 5 | 3-M10 | 13.8            | K12-190  |
| 200                  | 165 | 180 | 65  | 109   | 75   | 5 | 3-M10 | 15.5            | K12-200  |
| 240                  | 195 | 215 | 70  | 120   | 80   | 8 | 3-M12 | 25              | K12-240  |
| 250                  | 206 | 226 | 80  | 120   | 80   | 5 | 3-M12 | 26              | K12-250  |
| 315                  | 260 | 285 | 100 | 147.5 | 90   | 6 | 3-M16 | 50              | K12-315  |
| 320                  | 270 | 290 | 100 | 147.5 | 90   | 6 | 3-M16 | 53              | K12-320  |
| 325                  | 272 | 296 | 100 | 147.5 | 90   | 6 | 3-M16 | 66              | K12-325  |
| 380                  | 325 | 350 | 130 | 173.5 | 100  | 6 | 3-M16 | 82              | K12-380  |
| 400                  | 340 | 368 | 130 | 173.5 | 100  | 6 | 3-M16 | 85              | K12-400  |
| 500                  | 440 | 465 | 210 | 202   | 115  | 6 | 6-M16 | 119             | K12-500  |